

# AMERICOLENE® BM5535

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## High Density Polyethylene Copolymer Blow Molding HDPE (BM)

Americolene® BM5535 is a generic, prime, high density polyethylene copolymer resin produced-slurry technology and intend to be use in a variety of applications such as HIC Bottles, toys and profile extrusion. Americolene® AP5502 all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact

### Nominal Physical Properties:

PROPERTY	ASTM TEST METHOD	UNIT	VALUE
<b>Typical Resin Properties for BM5535:</b>			
Melt Index 190 C/2.16 kg	D1238	g/10 min.	<b>0.35</b>
Density	D4883	g/cc	<b>0.955</b>
<b>Compression Molded Samples</b>			
Tensile Strength (2 in/min)	D638		
@ Yield		27 MPa	4,000 psi
@ Break		17 MPa	2,500 psi
Elongation (2 in/min)	D638		
@ Yield		9 %	9 %
@ Break		>600 %	>600 %
Flexural Modulus	D790		
Tangent Method		1,450 MPa	210,000 psi
2% Secant		1,035 MPa	150,000 psi
Notched Izod Impact Strength	D256	16 kJ/m2	3.2 ft-lbf/in
Hardness	D2240		
Shore D		64	64
Vicat Softening Point	D1525	127 C	261 F
Brittleness Temperature	D746	<-75 C	<-103 F
Heat Deflection Temperature	D648		
@ 66 psi (455 kPa)		75 C	167 F
@ 264 psi (1,820 kPa)		48 C	118 C
Environmental Stress Crack Resistance	D1693		
Condition B, 100% Igepal, F50 (hrs.)		30	30

\* MD / TD

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