

# AMERICOLENE® APC6721

**AMERICOLENE**

## Polypropylene

### Product Description

Americolene® APC6721 is a block copolymer polypropylene resin and is typically used for industrial and thin wall injection molding application. It has high melt flow and molded parts made from this resin typically exhibits good impact, high stiffness and good heat stability.

This product is formulated with nucleating agent.

### Typical Applications

Crates, electrical appliances, thin wall applications and industrial applications. This product is not intended for use in medical and pharmaceutical applications.

Physical Properties	Unit	Test Method	Value <sup>(1)</sup>
Melt Flow Index (190°C/2.16kg)	g/10min	ASTM D1238	39
Density	g/cm <sup>3</sup>	ASTM D792 Method A	0.9
<b>Mechanical Properties<sup>(2)</sup></b>			
Tensile Strength at Yield	MPa	ASTM D638	24
Tensile Strength at Break	MPa	ASTM D638	16
Flexural Modulus	MPa	ASTM D790	1280
Izod Impact, Notched 23 °C	kJ/m <sup>2</sup>	ASTM D256	9
Izod Impact, Notched -20 °C	kJ/m <sup>2</sup>	ASTM D256	5
Hardness Rockwell		ASTM D785	86
<b>Thermal Properties<sup>(2)</sup></b>			
Vicat Softening Temperature @10N	°C	ASTM D1525	149
Heat Deflection Temperature 0.45 MPa	°C	ASTM D648	118
<b>Other Properties</b>			
Shrinkage MD/TD	%	SUMIKA	1.4 / 1.6
Flammability		UL94	HB

(1) Typical values only, not to be construed as specification limits

(2) Test specimen preparation method : Pursuant to ASTM D4101

**Processing conditions:** Recommended melt temperature: 190 – 230 °C

**Storage and handling** Americolene® APC6721 should be stored in a dry cool place with adequate ventilation and protected from UV-light at temperature below 50 °C

**Food Contact and other Regulations:** Americolene® APC6721 resins are suitable for food contact applications.

Any inquiries regarding this data sheet should be addressed to: 11824 Jollyville Rd Austin, TX 78759 · Phone (800) 729 5417 · Fax: (512) 992 0225

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