

## AMERICOLENE® AH53N-91



## Polypropylene Homopolymer (PP Homo)

Americolene® AH53N-91 is a generic, prime, is a high flow rate nucleated and lightly lubricated homopolymer polypropylene designed for high-speed injection molding of thin-walled parts requiring good stiffness and fast cycle times. Typical applications are:

Media Packaging Consumer Products Housewares

Thin-wall Rigid Packaging Food Service Items

Americolene® AH53N-91 meets the requirements of the U.S. Food and Drug Administration of 21 CFR 177.1520

## **Nominal Physical Properties:**

	ASTM		
	TEST		
PROPERTY	METHOD	UNIT	VALUE
Typical Resin Properties for AH53N-91:			
Melt Index 190 °C / 2.16 KG	D1238	g/10 min.	53.0
Density	D792	g/cc	0.914
Injection Molded Samples			
Tensile Strength (2 in/min)	D638		
@ Yield		38.1 MPa	5,517 psi
@ Break		27.5 MPa	3,993 psi
Elongation (2 in/min)	D638		_
@ Yield		8.5 %	8.5 %
@ Break		19.3 %	19.3 %
Flexural Modulus	D790A		
1% Secant		1,740 MPa	259,000 psi
Notched Izod Impact Strength	D256		
@ 23 C		2.61 kJ/m2	0.50 ft-1bf/in
Hardness	D785		
Rockwell R		107	107
Heat Deflection Temperature	D648		
@ 66 psi (455 kPa)		114 C	237 F
Haze @ 23°C, 50-mil (1.3mm) plaque	D1003		
% Diffuse Transmittance	20155	54 %	54 %
Gloss at 60 ° angle	D2457	92	92
Shrinkage at 23°C, in/in	D995	1.52.0/	1.52.0/
MD		1.53 %	1.53 %
TD		1.71 %	1.71 %

\* MD / TD Published 02/01/13, Revised 11/10/21

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